

” Craft

Wearing modern innovation



Infinitely soft and inspired by luxurious textiles, a material
to clad my living spaces with refined elegance.

The beauty of feeling at home

”





Wool



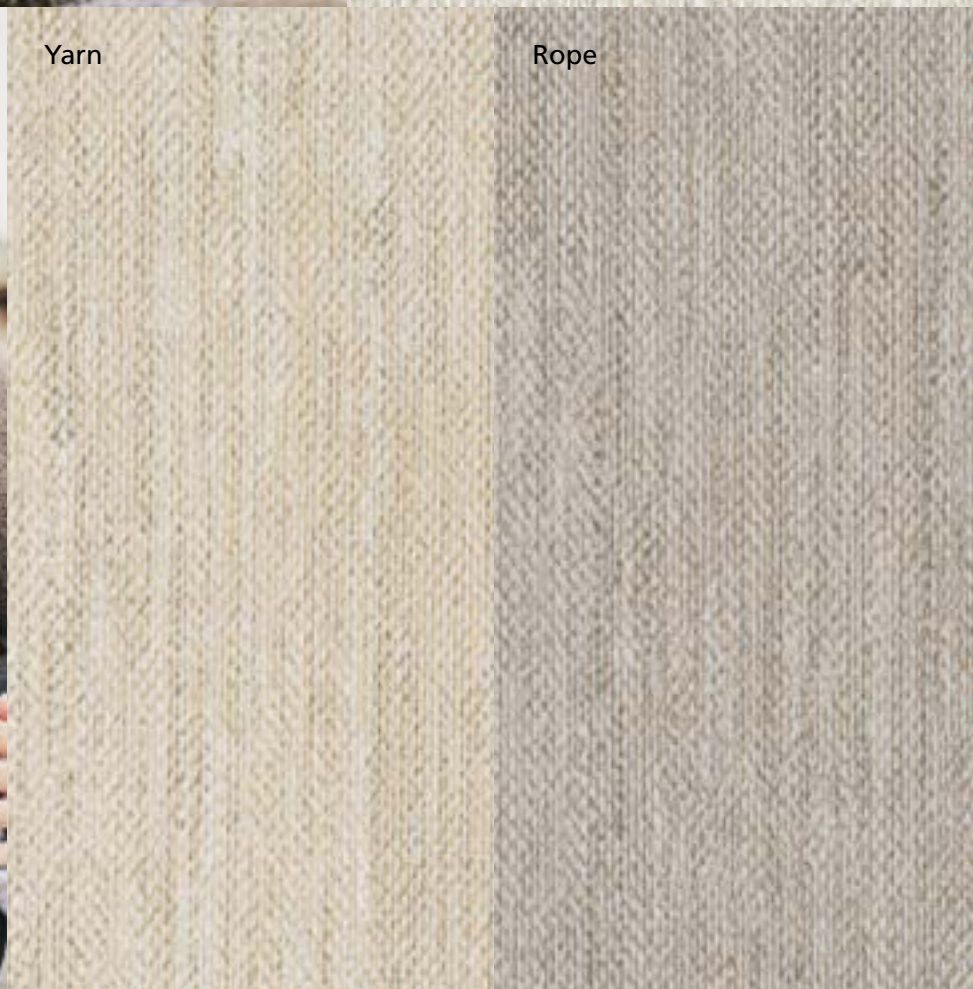
Quilt



Cotton



Yarn



Rope



“Like a warm and
enveloping fabric
that accompanies
my every move”

“The tactile sensations of hand woven fabrics”

A surface with a soft finish, characterized by a light and original graphic design.
Available in 3 rectified sizes: 30x60, 60x60, and 20x60,
the texture is reminiscent of a woven fabric which uses a play of diagonal lines
to create the illusion of a herringbone weave.

Quilt 24"x24"- 60x60 cm Rect.



“The beauty
of sharing all that
we most love”

The joy of discovering something different and new:
I want to feel this way at home as well, in every room of the house.



Quilt 24"x24"- 60x60 cm Rect.



“



”

The pursuit of beauty represents a personality that pays attention to even the smallest details of every structure and surface.

Quilt 24"x24 "- 60x60 cm Rect.

Quilt 24"x24"- 60x60 cm Rect.





Yarn 12"x24"- 30x60 cm Rect.

“



”

Seeking equilibrium through the use of few elements, like the texture of Craft which offers a harmonious balance of delicate and refined hues.

Yarn 12"x24"- 30x60 cm Rect.





Herringbone Modulus A-B Yarn 10"x24"- 24,4x60 cm Rect.



Rope 12"x24" - 30x60 cm Rect.



“



”

Home furnishings and special materials represent a desire to create spaces in which to live life to the fullest, surrounding oneself with artisan craftsmanship and innovation.

Rope 12"x24"- 30x60 cm Rect.



Cotton 12"x24"- 30x60 cm Rect._8"x24"- 20x60 cm Rect._ Mosaic Basket Weave Cotton 12"x12"- 30x30 cm Rect.



“



”

A new freshness is tempered by the softness of a surface that envelops and embraces you in feelings of comfort.

Cotton 12"x24"- 30x60 cm Rect._8"x24"- 20x60 cm Rect._Mosaic Basket Weave Cotton 12"x12"- 30x30 cm Rect.





Wool 24"x24"- 60x60 cm Rect.



“



”

Words and emotions are woven between the diagonal lines of the ceramic texture.
Every line captures a different thought, returning it to the space through the reflections of light.

Wool 24"x24"- 60x60 cm Rect.



Cotton 8"x24"- 20x60 cm Rect. - Wool 8"x24"- 20x60 cm Rect.
Quilt 8"x24"- 20x60 cm Rect. - Rope 8"x24"- 20x60 cm



P R () T E C T

The exclusive Panariagroup technology for antimicrobial floor and wall coverings with the highest performance. To live healthy, safe and secure.



POWERFUL ACTION

eliminates microbes and prevents their reproduction



CONTINUE PROTECTION

always active, 24 hours a day, with and without sunlight



ETERNAL EFFECTIVENESS

thanks to the technology permanently integrated into the product

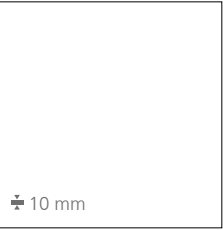


GUARANTEED QUALITY

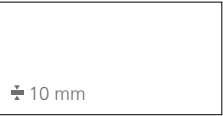
by the partnership with **MICROBAN®**

protect.panariagroup.it

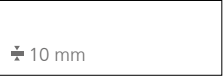
COTTON



24 "x24 " RECT
60x60 cm

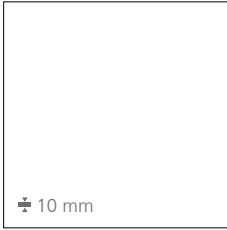


12 "x24 " RECT
30x60 cm

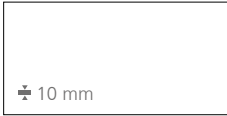


8 "x24 " RECT
20x60 cm

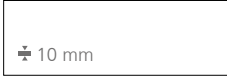
YARN



24 "x24 " RECT
60x60 cm



12 "x24 " RECT
30x60 cm



8 "x24 " RECT
20x60 cm

DECOS



MOSAIC BASKET WEAVE
12 "x12 " RECT
30x30 cm 10 mm



HERRINGBONE MODULUS A-B
10 "x24 " RECT
24,4x60 cm 10 mm

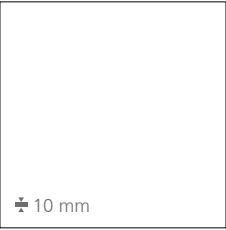


MOSAIC BASKET WEAVE
12 "x12 " RECT
30x30 cm 10 mm

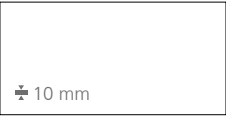


HERRINGBONE MODULUS A-B
10 "x24 " RECT
24,4x60 cm 10 mm

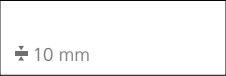
ROPE



24 "x24 " RECT
60x60 cm



12 "x24 " RECT
30x60 cm

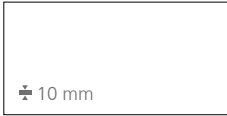


8 "x24 " RECT
20x60 cm

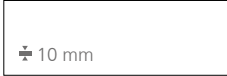
WOOL



24 "x24 " RECT
60x60 cm



12 "x24 " RECT
30x60 cm



8 "x24 " RECT
20x60 cm

DECOS



MOSAIC BASKET WEAVE
12 "x12 " RECT
30x30 cm 10 mm



HERRINGBONE MODULUS A-B
10 "x24 " RECT
24,4x60 cm 10 mm

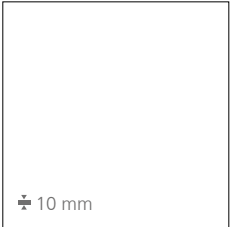


MOSAIC BASKET WEAVE
12 "x12 " RECT
30x30 cm 10 mm

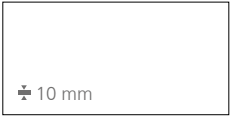


HERRINGBONE MODULUS A-B
10 "x24 " RECT
24,4x60 cm 10 mm

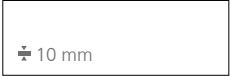
QUILT



24 "x24 " RECT
60x60 cm



12 "x24 " RECT
30x60 cm



8 "x24 " RECT
20x60 cm

DECOS



MOSAIC BASKET WEAVE
12 "x12 " RECT
30x30 cm ± 10 mm



HERRINGBONE MODULUS A-B
10 "x24 " RECT
24,4x60 cm ± 10 mm













TRIM PIECES



BULLNOSE
3 1/8 "x12 " RECT
8x30 cm
All colors available

TECHNICAL FEATURES

Coloured-body glazed stoneware _ According to ANSI A 137.1 (Glazed Porcelain Tiles - P1 Class)

	TECHNICAL FEATURES	TEST METHOD ASTM	REQUIRED VALUES ANSI A 137.1	CRAFT SERIES VALUES
	WATER ABSORPTION	ASTM C373	≤ 0.5%	CONFORMS
	BREAKING STRENGTH	ASTM C648	≥ 250 lbf	425 lbf
	RESISTANCE TO SURFACE ABRASION	ASTM C1027	AS INDICATED BY MANUFACTURER	5: COTTON - YARN - ROPE - WOOL 4: QUILT
	LINEAR THERMAL EXPANSION	ASTM C372	NO PROVISION	$\alpha \leq 8 \times 10^{-6} \text{ }^{\circ}\text{C}^{-1}$ $\alpha \leq 4.4 \times 10^{-6} \text{ }^{\circ}\text{F}^{-1}$
	STAIN RESISTANCE	ASTM C1378	AS INDICATED BY MANUFACTURER	A RESISTANT
	CHEMICAL RESISTANCE	ASTM C650	AS INDICATED BY MANUFACTURER	A RESISTANT(*)
	FROST RESISTANCE	ASTM C1026	AS INDICATED BY MANUFACTURER	RESISTANT
	BOND STRENGHT	ASTM C482	≥ 50 PSI	CONFORMS
	SLIP RESISTANCE	ANSI A 137.1 BOT 3000	DCOF ≥ 0.42	≥ 0.42
	SHADE VARIATION	ANSI A 137.1	AS INDICATED BY MANUFACTURER	V2 SLIGHT VARIATION
	MINIMUM JOINT	RECT	-	2 MM
	THICKNESS	SIZES 24 "X24 " - 60X60 CM 12 "X24 " - 30X60 CM 8 "X24 " - 20X60 CM	-	10 MM

(*) No Hydrofluoric acid and and its derivatives

PACKINGS AND WEIGHTS

SIZES	SF / CTN	LINEAR FT / CTN	PIECES / CTN	CTN / PALLET	SF / PALLET	LBS / CTN	LBS / PALLET
24 "x24 " RECT	15.61	-	4	32	499.43	71.65	2,292.8
12 "x24 " RECT	13.67	-	7	32	437.43	62.83	2,010.56
8 "x24 " RECT	11.95	-	9	-	-	53.57	-
MOSAIC BASKET WEAVE 12 "x12 " RECT	4.84	-	5	-	-	20.67	-
HERRINGBONE MODULUS A-B 10 "x24 " RECT	5.54	-	6	-	-	7.72	-
BULLNOSE 3 1/8 "x12 " RECT	5.17	19.7	20	-	-	22.05	-

CERTIFICATIONS



PANARIA CERAMICA is a member of the U.S. Green Building Council: this is an organisation that promotes buildings that are environmentally responsible, profitable and healthy places to live and work.



GREENGUARD CERTIFICATION Panaria Craft series is made in a production plan "GOLD" certified by GREENGUARD.

Product designed in Italy

PANARIA CRAFT SERIES AND THE ENVIRONMENT



100% REUSE OF UNFIRED TILES
Crude waste generated by the process is reintegrated in the production cycle with no costs for the environment. This contributes to the safeguard of natural resources.



LOW EMISSIONS IN THE ATMOSPHERE
Panaria production plant strictly complies to US Standards with a very small amount of gas emissions in the atmosphere.



100% REUSE/RECYCLING OF THE INDUSTRIAL WASTE - FIRED TILES
The waste-fired tiles are fully reused in the production cycle. In addition, at the end of life, the Panaria tiles can be recycled as materials for substrates for roads and buildings, thus reducing the use of gravel and natural aggregates commonly used in building.



SAFETY REQUIREMENTS: NO FIRE REACTION
All of Panaria's ceramic tile products are Class A building materials as described in ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials. This is due to the flame spread rating of (O) and smoke developed rating of (O) falling within the ranges of a Class A material. Other building codes refer to this as a Type I material in accordance with NFPA 255.



100% WATER RECYCLING
The water used in the production process is 100% recycled. The water demand is strongly reduced by this mean. No industrial water is discharged in the ecosystem.



SAFETY REQUIREMENTS: DCOF ≥ 0.42
Panaria TRUE series has got a Dynamic Coefficient Of Friction ≥ 0.42, as requested by ANSI A 137.1 "For level interior spaces expected to be walked upon when wet".



PANARIA PACKING MATERIAL IS 100% RECYCLABLE
(carton boxes, plastic packaging materials, wooden pallets, straps, etc.).



METHANE CONSUMPTION IS HIGHLY REDUCED
By the use of up to date technologies and customized installations.



100% OF NON CERAMIC WASTE
Is differentiated and recycled in other production cycles.



”



Via Panaria Bassa, 22/a
41034 Finale Emilia (Modena) - Italy
Tel. +39 0535 95111 - Fax +39 0535 90503
info@panaria.it - www.panaria.it